

Optimizing Abandoned Mine Methane Projects

**Global Methane Forum
Washington D.C., USA**

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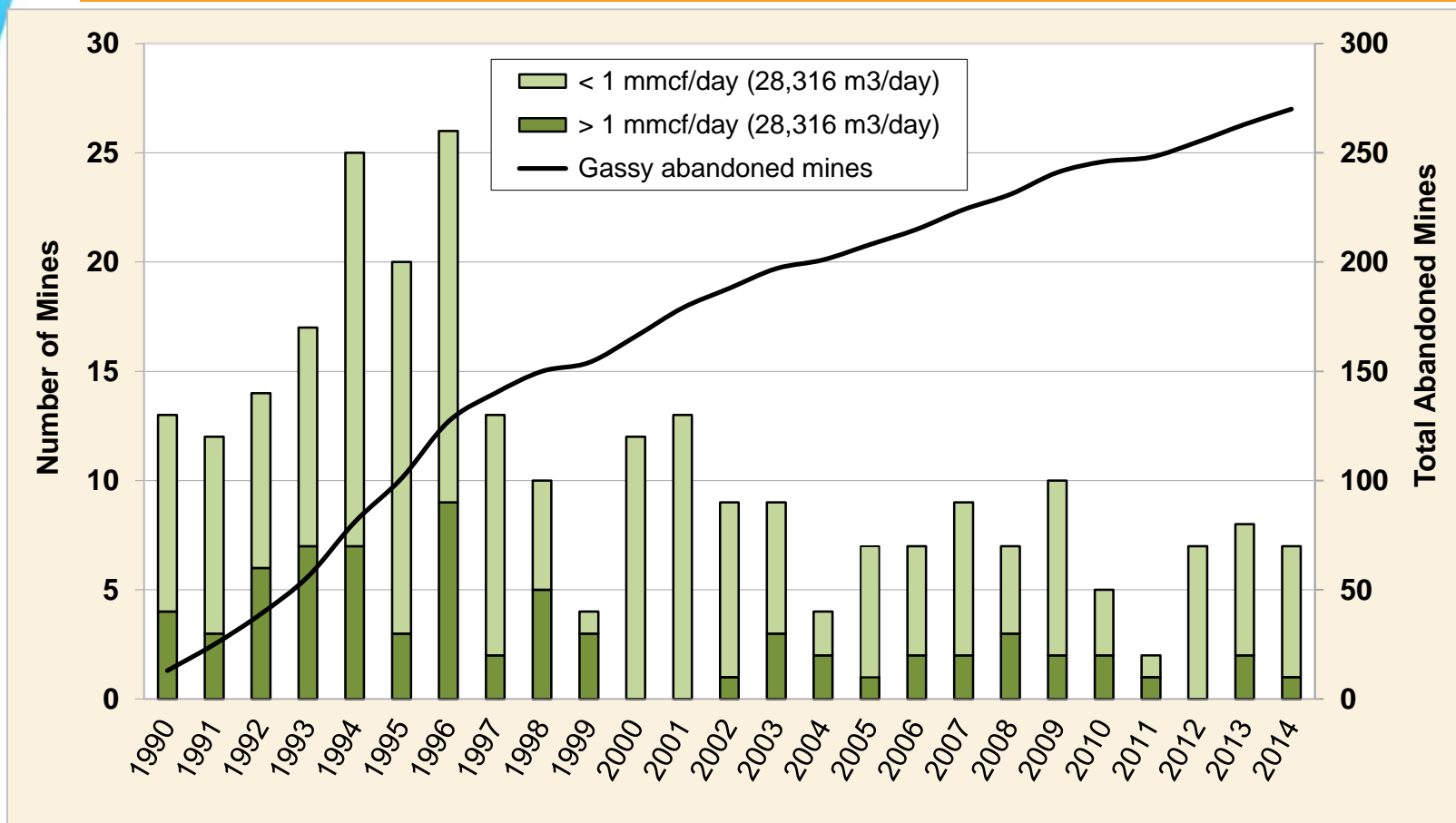
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Presentation Outline

- Number of Abandoned Mines
- Advantages & Disadvantages of AMM Projects
- Evaluating AMM Resource
- Preparing Underground Workings

Number of Abandoned Coal Mines in the U.S.



Future AMM Projects

Annual Abandoned Mine Rate in U.S.

Years	Gassy UG Mines Abandoned	Mines >1mmcf/d (28.3 m ³ /day)
1990 – 1999	11	5
2000 – 2009	7	2
2010 - 2014	5	1

Questions:

How do you evaluate the resource?

What are some best practices when preparing to close a mine?

AMM v. CMM Projects

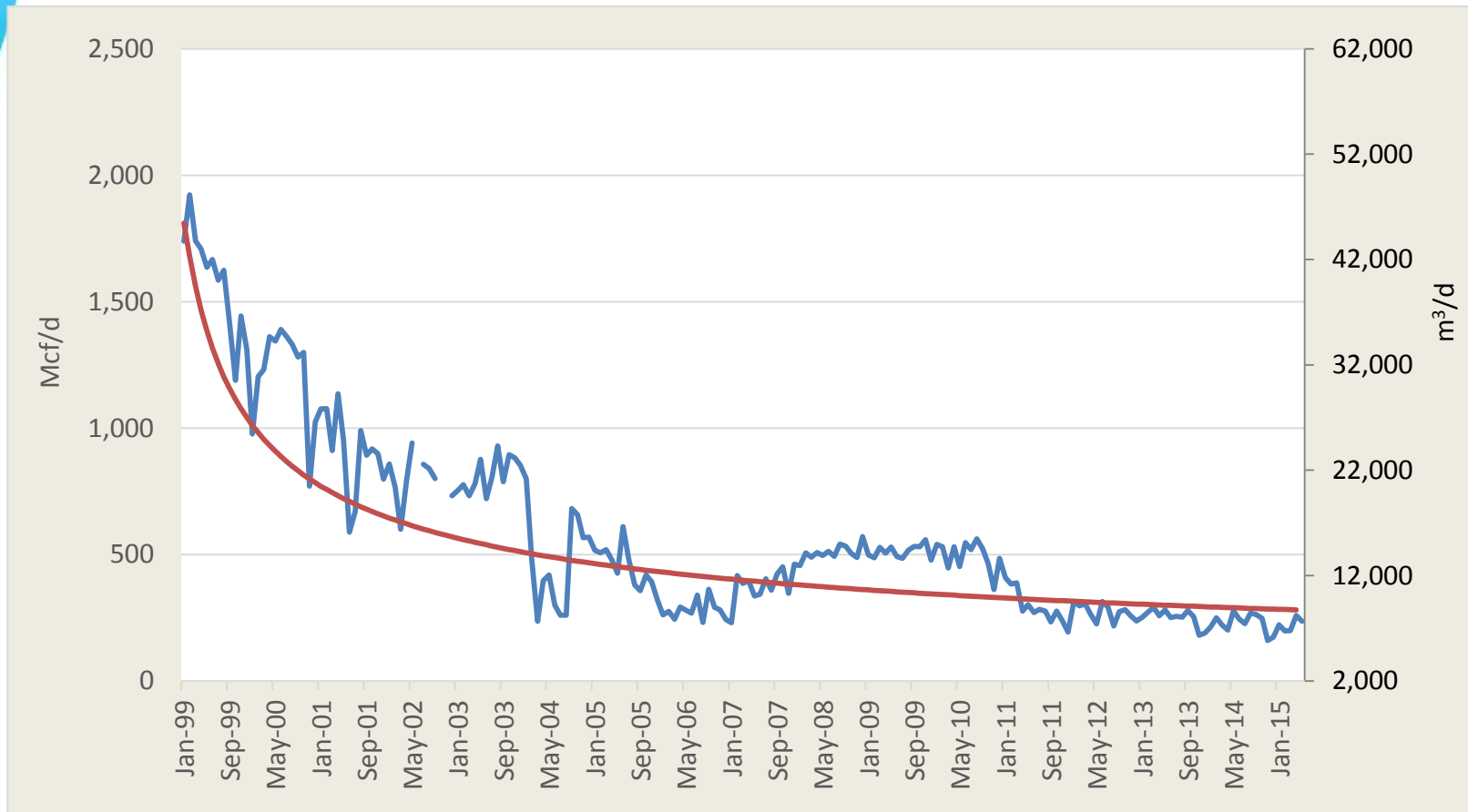
What are the differences?

- AMM flows decline over time
- No mine ventilation air to compete with
- AMM infrastructure smaller than CMM
- AMM gas ownership issues
- Sealing integrity of mine vents & pipes
- No mining company involvement
- High and consistent quality

Evaluating AMM Resources

- Screening Criteria & Model Inputs
 - Mine size; greater than ~1,000 acres
 - Closure date; more recent is better
 - Specific emissions; over ~200 scf/ton mined (6.2 m³/tonne)
 - Mining method; longwall is best
 - Location; market for energy
 - Ownership; surface and mineral

Actual AMM Production vs. Decline Curve Model Forecast



Evaluating AMM Resources

- Pressure Testing
 - Using the void volume from the model, determine the expected pressure response relative to the volume of gas produced (gas law)
 - Drill borehole into roadway or use pre-existing borehole
 - Continuously monitor the static pressure of the borehole together with the barometric pressure

Evaluating AMM Resources

- **Flow Testing & Pressure Buildup**
 - Using a portable testing rig with a flare and blower can produce the gas at either constant rate or pressure
 - Continuously monitor gas rate, methane content and upstream pressure
 - Shut-in well, and let pressure stabilize at a predetermined volume recovered.
 - Compare actual pressure to expected pressure from model

Evaluating AMM Resources



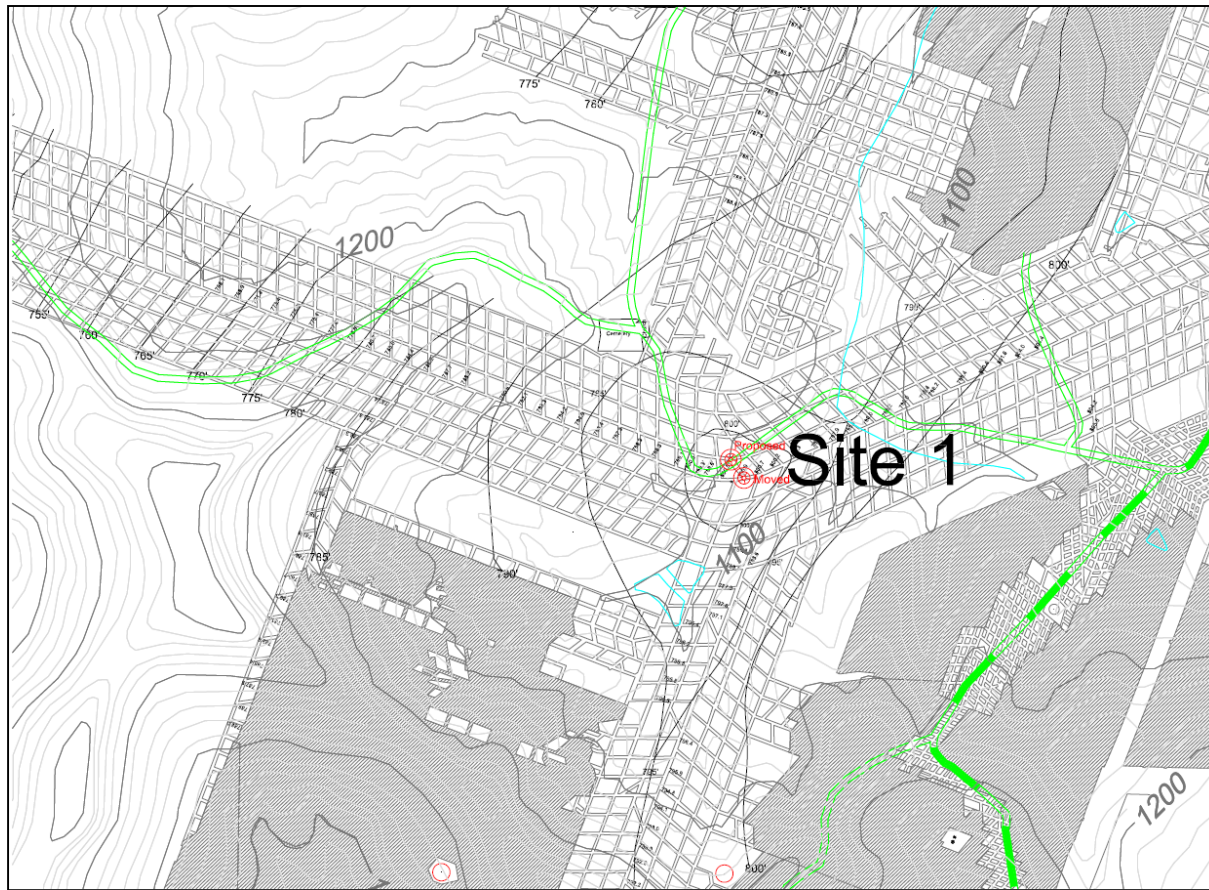
Photo courtesy of Perennial Energy

Evaluating AMM Resources

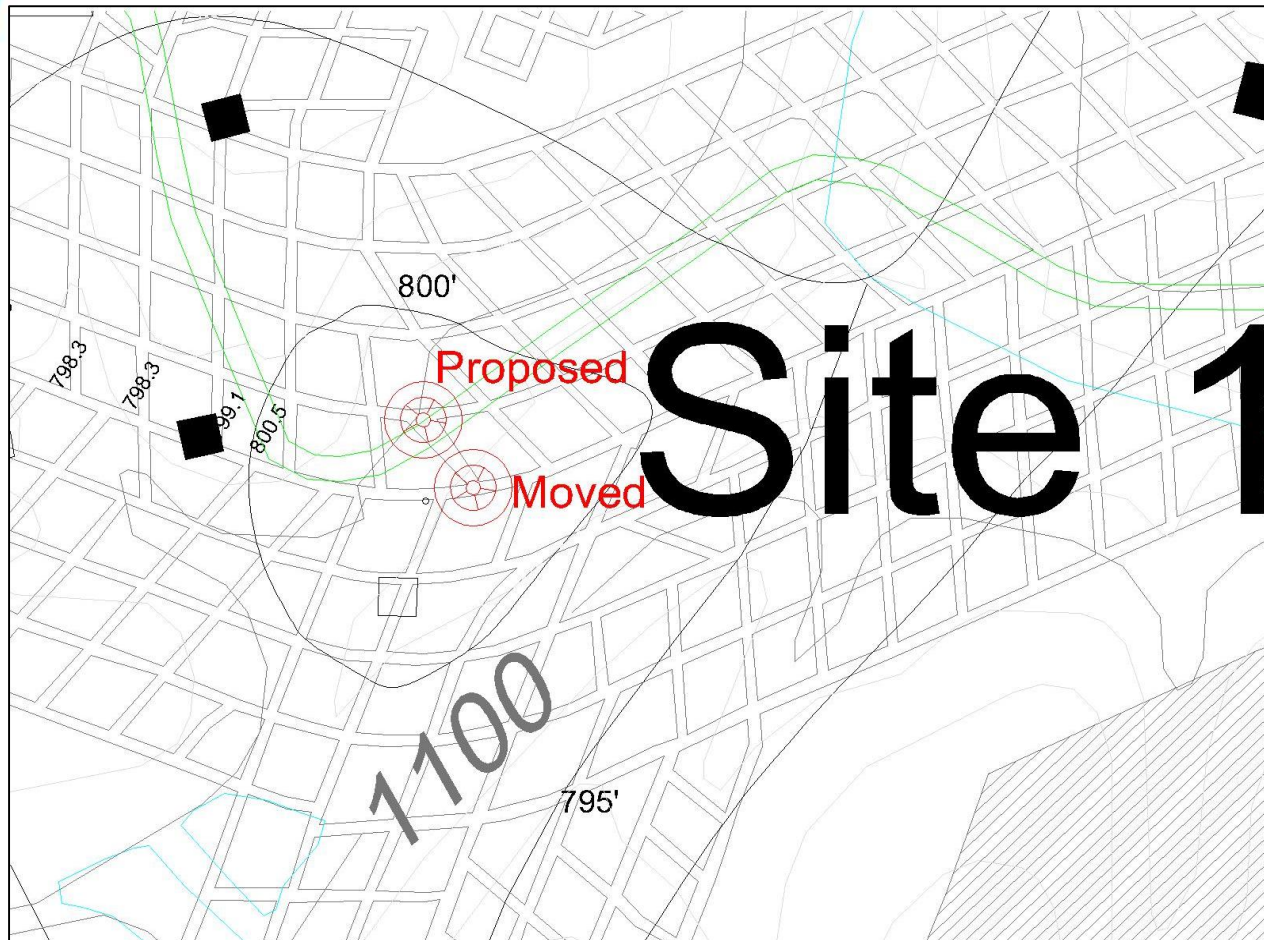
■ Results

- A comparison of the *pressure change vs gas volume recovered* will provide an indication of the volume of the void in contact with the wellbore
- Modify model to conform to test results
- Once the test is completed, allow the pressure to build over time to determine the recharge rate of the gas desorbed from the coal

Evaluating Old Mine Maps & Coal Contours



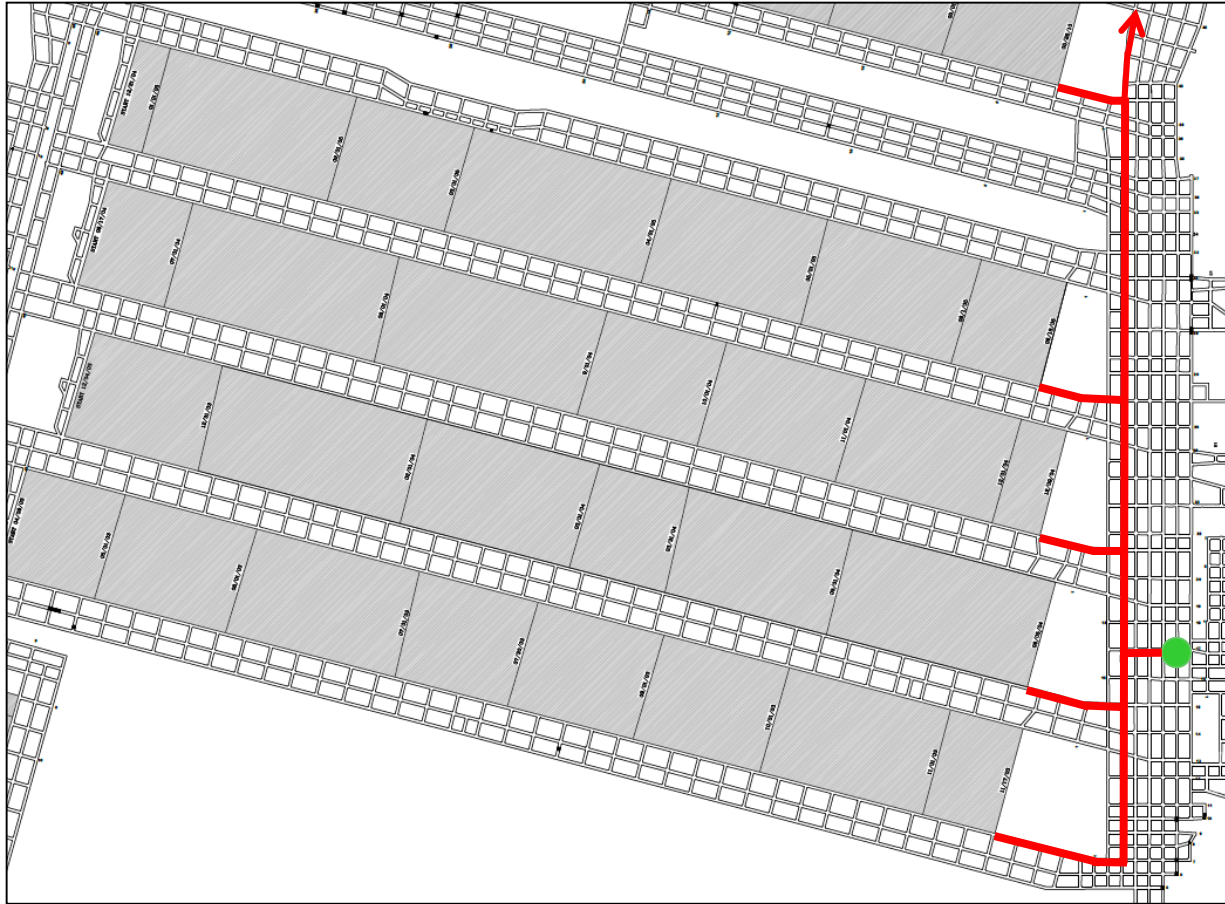
Evaluating Coal Contours & Surface Topography



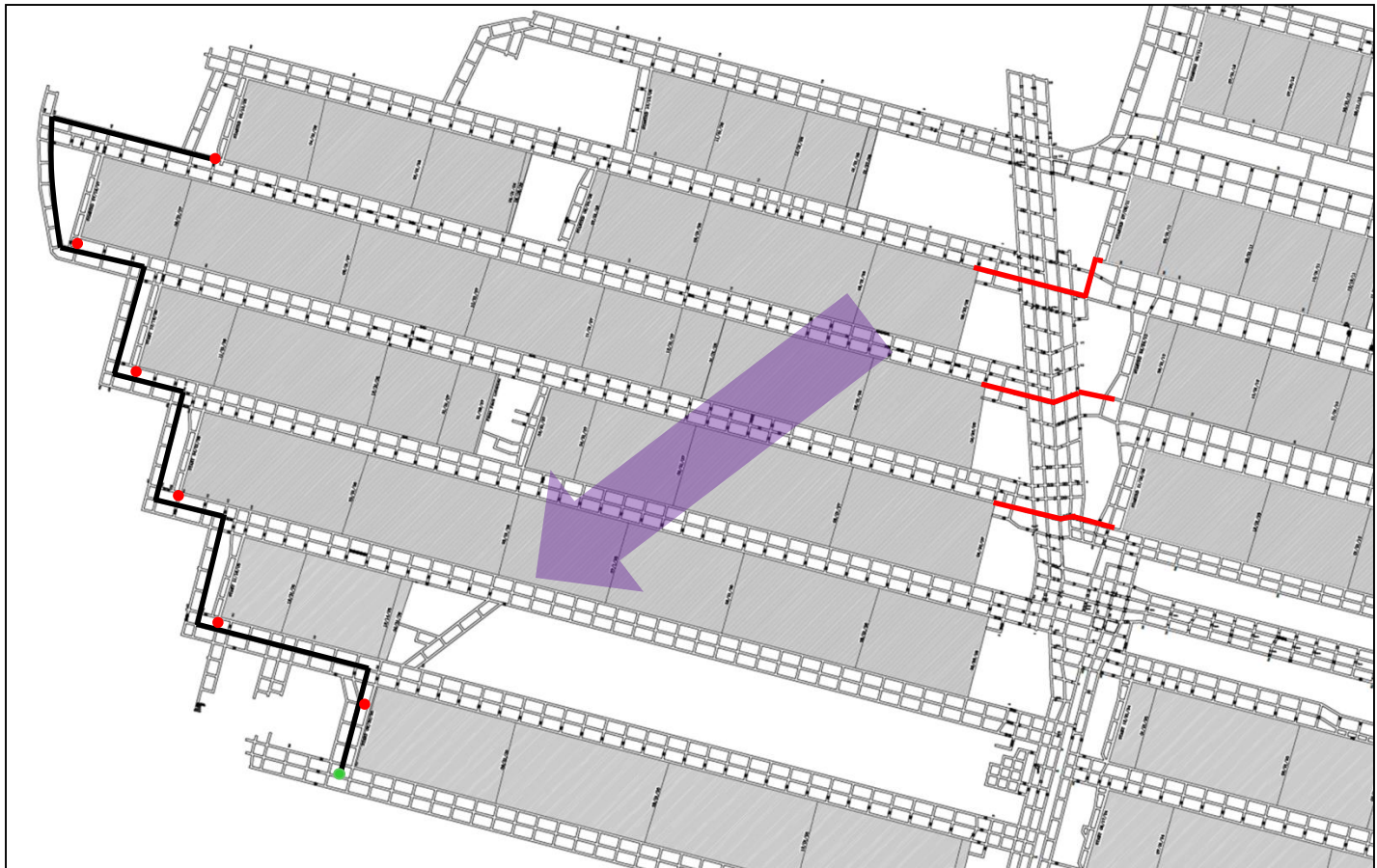
Preparing Underground Workings at Active Mines

- Installing gas piping underground
- Accessing sealed mining districts
- Using the mine roadways as conduit for methane flow
- Verify integrity of surface seals to prevent atmospheric air intrusion

Installing Underground Pipes to Access Sealed Areas



Accessing Sealed Areas Using Mine Roadways



Conclusions

- AMM projects offer a different set of opportunities and challenges
- Performing a proper resource evaluation to adequately size the project
- Integrity of mine seals at the surface can limit suction pressure and methane production
- Importance of preparing an active mine for methane extraction at the time of closure

Thank you!

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