

Contents

Exe	ecutive Summary	ES-1
Ab	breviations	ii
Int	roduction	1
1.	Basic Concepts of Integrated Solid Waste Management	3
2.	Solid Waste Disposal Site Design and Operational Considerations	11
3.	Design, Construction and Operation of Landfill Gas Collection and Control Systems	21
4.	Landfill Gas Energy Utilization Technologies	33
5.	Market Drivers for LFGE Projects	51
6.	Landfill Gas Modeling	63
7.	Project Economics and Financing	77

Appendices

- A Case Studies
- B Health and Safety Considerations



Abbreviations

Units of Measure, Constants and Symbols

Btu British thermal unit

 ${\sf CM}$ Centimeter ${\sf CH_4}$ Methane

CO Carbon monoxide

CO₂e Carbon dioxide equivalent

°C Degree Celsius

DOC Degradable organic carbon

DOC_f Fraction of DOC that decomposes

ERU Emission reduction unit

ft³ Cubic foot

H₂S Hydrogen sulfide

ha Hectare hr Hour

k Methane generation rate constant

km Kilometer
kPa Kilopascal
kW Kilowatt
kWh Kilowatt hour

I/hr Liters per hour

L₀ Potential methane generation capacity

m² Square meter m³ Cubic meter

m³/hr Cubic meter per hour

MCF Methane correction factor

Mg Megagram
MJ Megajoule
mm Millimeter

MMTCO₂e Million metric tons of carbon dioxide equivalent

 $\begin{array}{ll} \text{MW} & \text{Megawatt} \\ \text{N}_2 & \text{Nitrogen} \\ \text{O}_2 & \text{Oxygen} \end{array}$

Psig Pounds per square inch

tCO₂e Tonnes of carbon dioxide equivalent

μm Micrometer

ii Contents



Abbreviations and Acronyms

AD Anaerobic digestion

C&D Construction and demolition

CALMIM California Landfill Methane Inventory Model

CAR Climate Action Reserve

CDM Clean development mechanism
CER Certified emission reduction
CFR Code of Federal Regulations
CHP Combined heat and power

CIGAR Covered In-Ground Anaerobic Reactor

CNG Compressed natural gas

CQA Construction quality assurance
CREB Clean renewable energy bond

DUKES Digest of United Kingdom Energy Statistics

ESMAP Energy Sector Management Assistance Program

EU European Union FGC Fuel gas compressor

FiT Feed-in tariffs

GCCS Landfill gas collection and control system
GHCN Global Historical Climatology Network

GHG Greenhouse gas

GMI Global Methane Initiative
HDPE High density polyethylene

IBAM Brazilian Institute of Municipal Management
IPCC Intergovernmental Panel on Climate Change

ISWA International Solid Waste Association
ISWM Integrated solid waste management

ITC Investment tax credit

Joint implementation

JVETS Japan's Voluntary Emission Trading Scheme

LandGEM Landfill Gas Emissions Model
LCFS Low Carbon Fuels Standard

LCRS Leachate Collection and Removal System

LFG Landfill gas

LFGE Landfill gas energy

LMOP U.S. Environmental Protection Agency's Landfill Methane Outreach Program

LNG Liquefied natural gas

MCF Methane correction factor

MDB Multilateral development banks

Abbreviations



MFI Multilateral financial institutions

MRF Materials recovery facility
MSW Municipal solid waste

NGO Nongovernmental organization
O&M Operation and maintenance

OECD Organisation for Economic Co-operation and Development

PBF Public benefit funds

PDD Project design document

PET Potential evapotranspiration

PoA Programme of activities

PPA Power purchase agreement

PPE Personal protective equipment

PPP Public-private partnership

PTC Production tax credit

PVC Polyvinyl chloride

QA/QC Quality assurance/quality control
REC Renewable energy certificate
RES Renewable electricity standard

RFP Request for proposal

SWANA Solid Waste Association of North America

SWD Solid waste disposal UK United Kingdom

U.S. EPA U.S. Environmental Protection Agency

US United States

UNEP United Nations Environmental Programme

UNFCCC United Nations Framework Convention on Climate Change

USD US Dollar

VCS Verified Carbon Standard WARM Waste reduction model

WTE Waste-to-energy

iv Contents





Introduction

GMI's International Best Practices Guide for Landfill Gas Energy Projects provides a broad overview of the development process for LFGE projects in international settings and presents the technological, economic and political considerations that typically affect the success of LFGE projects. The goal of the guide is to encourage environmentally and economically sound LFGE projects by connecting stakeholders with available information, tools and services. The guide is not intended to provide a step-by-step protocol for project development.

The guide provides valuable information for representatives of national, regional and local governments; landfill owners; energy service providers; corporations and industries; and representatives of not-for-profit organizations. These and other stakeholders will benefit from information provided in this guide as they work together to develop successful LFGE projects.

The guide is organized into seven chapters:

- Chapter 1 Basic Concepts of Integrated Solid Waste Management
- Chapter 2 Solid Waste Disposal Site Design and Operational Considerations
- Chapter 3 Design, Construction and Operation of Landfill Gas Collection and Control Systems
- Chapter 4 Landfill Gas Energy Utilization Technologies
- Chapter 5 Market Drivers for LFGE Projects
- Chapter 6 Landfill Gas Modeling
- Chapter 7 Project Economics and Financing

A selection of case studies of successful LFGE projects in GMI Partner Countries is highlighted in Appendix A. Each case study includes a project summary and identifies benefits achieved and the barriers overcome during the project.

Appendix B presents health and safety considerations for construction and operation of LFGE projects.



Learn More About GMI

GMI is a voluntary, multilateral partnership that aims to reduce global methane emissions and to advance the abatement, recovery and use of methane as a valuable clean energy source. GMI achieves this by creating an international network of partner governments, private sector members, development banks, universities, and nongovernmental organizations (NGO)



in order to build capacity, develop strategies and markets, and remove barriers to project development for methane reduction in partner countries. This guide advances the purpose and mission of the initiative by providing the tools and necessary information to stakeholders for the development of successful LFGE projects. Details about GMI are available at http://globalmethane.org.

Introduction 1



Using this Guide

The guide is designed to highlight basic concepts and best practices related to LFGE projects. Because LFGE projects operate within a complex framework of political, legal, institutional and financial considerations, this guide does not offer a "one size fits all" approach to implementing best practices. Additional resources, examples and source materials that contain more comprehensive information are described in callout boxes and referenced in extensive footnotes. Readers are encouraged to visit the additional resources listed throughout the document to find specific details that may be relevant to individual projects and topics.

Some aspects of LFGE projects are not discussed in detail. In particular, the guide does not present specific details about governance issues and regulatory authorities because they differ widely among developed and developing countries and among different regions throughout the world. Similarly, limited cost information related to LFGE projects is provided because costs can vary significantly depending on several factors, including the cost of material, labor, import fees and taxes.

The guide includes references to international agreements, programs and mechanisms that are changing over time. For example, the Kyoto Protocol's market-based mechanisms for meeting greenhouse gas emission reduction targets, including the Clean Development Mechanism (CDM) and Joint Implementation (JI), are evolving; for the timing and purposes of this guide, consistent reference is made throughout to CDM and JI. Economic and regulatory factors that affect the viability of LFGE projects, including the availability of project funding through CDM and JI, also are evolving. These factors include the availability of trading markets for certified emissions reductions (carbon credits) and renewable energy standard regulations. Best practices for financing LFGE projects should be assessed carefully during planning stages because funding mechanisms will vary within and among countries and regions.

Disclaimer

The guide is not an official guidance document. Readers of the guide are encouraged to explore opportunities to use the best practices described in the following pages in accordance with applicable regulatory program requirements in their countries or municipalities. This document provides general information regarding LFGE projects. It does not address all information, factors or considerations that may be relevant. Any references to private entities, products or services are strictly for informational purposes and do not constitute an endorsement of that entity, product or service.

2 Introduction