

2.1 Summary of Coal Industry

2.1.1 ROLE OF COAL IN AUSTRALIA

Australia is the fifth largest producer of coal in the world, behind China, the United States, India, and Indonesia. Although rich in energy resources with significant petroleum, natural gas, and coal reserves, its energy consumption is dominated by coal, which fuels most of the country's power generation. In 2011, coal accounted for 69 percent of the country's electricity generation (IEA, 2013). This is a decrease from previous years where coal has consistently accounted for 75 percent of power generation.

Australia ranks fifth in black coal (all non-lignite coal) production, with its current economic reserves estimated to sustain production for the next 200 years. About 97 percent of Australia's black coal production comes from Queensland and New South Wales (NSW) with very small production in Tasmania and Western Australia, and it ranks second in metallurgical coal production. Australia also produces about 8 percent of the world's brown coal and ranks third after Germany and Russia. All of its brown coal (lignite) production comes from Victoria, with more than 98 percent sourced from the La Trobe Valley (ACA, 2009; M2M – Australia, 2005; WCA, 2013; UNFCCC, 2014a).

Australia is the world's second largest coal exporter. It exported 301 million tonnes (Mmt) in 2012, comprising 24 percent of total world coal exports. As of 2012, Australia exported about 70 percent of its annual coal production, with the largest share going to Japan. Other markets included Taiwan, South Korea, China, and India (WCA, 2013; UNFCCC, 2014a).

Table 2-1 quantifies Australian coal reserves and recent production.

Indicator	Anthracite & Bituminous (million tonnes)	Sub- bituminous & Lignite (million tonnes)	Total (million tonnes)	Global Rank (# and %)			
Estimated Proved Coal Reserves (2012)	37,100	39,300	76,400	4 (8.9%)			
Annual Coal Production (2012)	317,3*	113.4*	430.7*	5 (5.4%)			

Table 2-1. Australia's Coal Reserves and Production

Sources: BP (2013); *IEA (2013)

Australia has large deposits of both brown and black coals, located on the east coast in the states of Queensland, NSW, and Victoria (see Figure 2-1). In NSW, the principal coal fields are the Southern, Newcastle, Hunter, and the Western NSW. In Queensland, the main coal fields are the Northern Bowen Basin, the Central Bowen Basin, and the Southern Basin. Since 1990, there has been strong



growth in production from the Hunter and Bowen Basins and declines from the Southern and Newcastle Basins (UNFCCC, 2014a). Hard coal reserves are located primarily in NSW (37 percent) and Queensland (59 percent) (EIA, 2009). The Bowen Basin in Queensland contains the largest reserves at 37.8 billion tonnes (Bt). Reserves in the Sydney-Gunnedah Basin and surrounding areas of northern NSW contain about 32.1 Bt (EIA, 2009). Minor reserves are also located in Southern and Western Australia, as well as Tasmania (USGS, 2002).



Figure 2-1. Australia's Coal Fields

Source: Australian Gas Resource Assessment (2012)

2.1.2 STAKEHOLDERS

Table 2-2 identifies potential key stakeholders in Australian coal mine methane (CMM) development.



Stakeholder Category	Stakeholder	Role
Mining Companies	 BHP-Billiton Rio Tinto (Coal & Allied Industries Limited; Pacific Coal) GlencoreXstrata Anglo Coal Peabody Energy Vale Ensham Resources Anglo Coal Australia Pty Ltd Illawarra Coal Holdings Pty Ltd Planet Gas Ltd. Centennial Coal Arrow Energy 	Project hosts / potential project hosts
Developers	 BG Group Santos Queensland Gas Company (QGC) – a BG subsidiary Petronas Energy Developments Ltd. See <u>http://www.epa.gov/coalbed/networkcontacts.html</u> 	identification and planning
Equipment Manufacturers	 BCCK BOC Gases Caterpillar ComEnergy Cummins Engine Engelhard Ingersoll-Rand MEGTEC Systems Northwest Fuels Development Solar Turbines Waukesha Engines 	Methane treatment and utilization equipment
Engineering, Consultancy, and Related Services	 See <u>http://www.epa.gov/coalbed/networkcontacts.html</u> 	Technical assistance
Natural Gas Transmission & Distribution Companies; Power Companies	 Stanwell Corporation CS Energy Tarong Energy Corporation AGL Energy Epic Ergon Energex 	
Universities, Research Establishments	 Australian Coal Association Research Program Commonwealth Scientific and Industrial Research Organization (CSIRO) Energy Development Limited 	Technical assistance
Regulatory Agencies	 Queensland Department of Natural Resources and Mines NSW Department of Primary Industries Minerals 	Project identification and assessment support
Government Groups	 Department of Industry, Tourism, and Resources Australian Greenhouse Gas Office Department of Environment, Water, Heritage, and the Arts 	Licensing and permitting

Table 2-2. Key Stakeholders in Australia's CMM Industry



Stakeholder Category	Stakeholder	Role
Other	Large-scale industrial applicationsFertilizer plants (Incitec)Retail consumers	

Fable 2-2. Key	/ Stakeholders	in Australia's	CMM Industry
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2.1.3 STATUS OF COAL AND THE COAL MINING INDUSTRY

Australia's coal production has increased by 88 percent over the last two decades, with more operations coming online every year (BP, 2013). There were 137 coal mines operating in 2012, located across Australia: 89 open pit and 48 underground operations (UNFCCC, 2014a). Underground mines account for 59 percent of coal production in NSW and 10 percent of coal production in Queensland. Table 2-3 breaks up Australia's coal production by mining method and region (ACA, 2009).

In addition to Australian private mining companies, international companies also play a large role in Australian coal production. Major coal companies operating in Australia include: BHP-Billiton, Rio Tinto Coal, GlencoreXstrata, Peabody, Vale, and Anglo Coal. Australia mostly produces highquality coking and steaming coals that are high in energy content and low in sulfur, ash, and other contaminants.

	Black Coal (Raw Production)						
	2006/07	2007/08	2008/09	2009/10	2010/11	2011/12	2012/13
NSW	130.9	135.0	137.8	147.3	157.0	167.2	185.6
Queensland	184.1	180.5	190.5	208.9	179.8	188.2	202.7
South Australia	3.9	3.9	3.6	3.8	3.7	2.6	2.2
Western Australia	6.0	6.2	7.0	6.7	7.2	7.0	7.5
Tasmania	0.4	0.4	0.4	0.4	0.4	0.3	0.4
Total Production	325.2	326.0	339.3	367.1	348.1	365.3	398.4

Table 2-3. Australia's Coal Production by Mining Method and Region (Mmt)

Source: BREE (2014)

2.2 Overview of CMM Emissions and Development Potential

Globally, Australia ranks fifth in annual CMM emissions behind China, the United States, Russia and Ukraine. By 2020, however, Australia's emissions are expected to surpass Ukraine's (USEPA, 2012).



Although Australia's coal production has doubled since 1990, CH₄ emissions have not grown as fast. Production from surface mines is increasing at a faster rate than coal production at underground mines, and there is a decreasing share of underground production from the gassiest southern NSW coalfield according to the Australian National Inventory (UNFCCC, 2014a).

2.2.1 CMM Emissions from Operating Mines

In 2012, net emissions associated with coal mining and handling, and decommissioned mines were 24.9 metric tons of carbon dioxide equivalent (MTCO₂e) and accounted for 4.6 percent of Australia's total net greenhouse gas (GHG) emissions of 543.6 MTCO₂e (UNFCCC, 2014a). Coal sector methane emissions increased 44 percent between 1990 and 2012, while coal mine production doubled. Emissions per 1000 tonnes of coal produced decreased by 29 percent from 82 MTCO₂e to 58 MTCO₂e over the same time period and this reduction is primarily attributed to the mining of less gassy coal reserves and the expanding implementation of methane recovery, use, and flaring technologies (BP, 2013; UNFCCC, 2014a).

The Australian government estimates that ventilation air methane (VAM) is responsible for 60 percent of Australia's underground coal mine emissions, with a typical gassy mine producing VAM at a rate of 150 to 300 cubic meters/second(m³/s) (M2M – Australia, 2005). Figure 2-2 shows Australia's CMM emissions (including emissions from abandoned mines) from 1990-2012.



Figure 2-2. Australia's Fugitive Emissions from Coal Mining, 2000-2012

Source: Australian Government Department of the Environment (2012)

Table 2-4 shows Australia's historic and projected CMM emissions.



Emission Category	2000	2005	2010	2015 (projected)
Underground mining - active	1,030	966	1,035	
Underground - post-mining	46.01	43.36	58.87	
Surface mining - active	329.18	486.59	559.46	
Surface - post-mining	N/A	N/A	N/A	
Abandoned Mines	54.99	99.02	66.28	
TOTAL	1,460.18	1,594.97	1,719.61	2,069.97*

Table 2-4. Australia's CMM Emissions 2000-2012	(million cubic meters)
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Sources: UNFCCC (2014a); *USEPA (2012)

There are currently 25 CMM projects registered in Australia at 19 mines, 14 of which are active underground mines and 5 are abandoned mines. Nine of the projects involve flaring recovered gas; 10 projects generate electricity using reciprocating engines; three projects destroy VAM, two projects involve injection of high quality CMM into a sales pipeline, and there is one boiler fuel project (GMI, 2014a).

Nine projects use CMM to generate 215 MW of electricity sold into the national grid, and the Clean Energy Future Plan has a goal of a five percent reduction on 2000 levels GHG emissions by 2020 (GMI –Australia, 2013). The largest CMM power station is located at BHP Billiton's Appin and Tower mines near Sydney. Commissioned in 1996, this project consists of 94 1-MW reciprocating engines and consumes 600,000 m³ of CMM a day. Other large power plants, built and operated by Energy Developments Ltd., include a 32MW project at the German Creek coal mine (uses 16 2MW engines and came on-line in November 2006) and the \$60 million 45MW plant at Anglo's Moranbah North coal mine (uses 15 3MW engines and started operation in late 2008). Both of these plants are located in the Bowen Basin in central Queensland (Energy Developments, 2010).

In one landmark CMM project, BHP Billiton was awarded up to \$6 million from the Australian Greenhouse Office (AGO) to construct a CMM power station at the West Cliff Colliery, near Wollongong, NSW, to allow the combustion of very dilute methane contained in coal mine ventilation air (also known as VAM) (BHP, 2010). The West Cliff VAM Project (WestVAMP) officially opened on 14 September 2007 and was the first to generate commercial power solely from VAM. The project burns 0.9 percent VAM concentration to produce 6 MW of electricity via a conventional steam turbine. Along with displacing coal-fired electricity generation, WestVAMP is estimated to reduce emissions by up to 0.250 million MTCO_{2e} each year (MEGTEC, 2008; 2010).

2.2.2 CMM Emissions from Abandoned Coal Mines

The latest report on Australia's GHG emission trends, released by the Department of Climate Change, notes that emissions from decommissioned mines are small (relative to total emissions), at 0.53 MTCO₂e in 2012 (UNFCCC, 2014a). Emission levels vary with mine closures, but are projected to be 1.3 MTCO₂e in 2020 (DCC, 2009).



2.2.3 CBM FROM VIRGIN COAL SEAMS

Australia has the most active development of unconventional gas outside of North America. Coal bed methane (CBM) recovery activity has been focused predominately in NSW and Queensland, Australia's two largest coal-producing states, with 97 percent of CBM production occurring in Queensland and 3 percent in the Sydney Basin of NSW (IEA, 2012). Exploration for CBM is also occurring in Victoria (M2M – Australia, 2005). Drained CBM has been used to generate electricity in NSW since the 1980s, while commercial CBM production began in Queensland in 1996, providing pipeline-quality gas to three coastal cities (Schwochow, 1997).

Annual CBM production in Australia more than doubled between 2003 and 2006, from 538 million m³ to 1.6 billion m³ (Bcm). The rapid rate of increase in production has continued with 2.9 Bcm produced in 2007, 3.7 Bcm in 2008, and 5.2 Bcm in 2011 (AIMR, 2014). In 2003, CBM accounted for 3 percent of Australia's total gas production. By 2010, CBM's share had increased to 10 percent (AIMR, 2014). At the same time, proved and probable reserve estimates have risen rapidly to 934 Bcm (33 Tcf) in 2011 with 92 percent of reserves located in Queensland and the rest in NSW (AIMR, 2014). At current production this is a 150 year reserve life. Total CBM resources including Economic, Subeconomic, and Inferred Resources (JORC Code) was 5.75 Tcm (203 Tcf) in 2012 (Australian Gas Resource Assessment, 2012).

In 2011, 97 percent of Australia's CBM production came from the Bowen and Surat Basins in Queensland representing 88 percent of Queensland's gas production for that year (Queensland, 2014). Analysts believe CBM could provide up to 50 percent of the Australian east coast natural gas supply by 2020 (AIMR, 2009).

During 2012-2013, CBM exploration in Queensland continued at record levels with about 1315 CBM wells drilled (Queensland, 2014). The Bowen, Galilee and Surat Basin continue to be the main areas of focus, while the Sydney, Gunnedah, Gloucester and Clarence-Morton Basin are being targeted in NSW.





Figure 2-3. Location of Australia's Coal Seam Reserves

Driving much of the recent CBM activity, several major international companies have acquired stakes in Australia's CBM industry with plans to convert CBM into liquid natural gas (LNG) for export to the energy hungry markets of Southeast Asia. The BG Group, Santos Ltd. (with Petronas), ConocoPhilips (with Origin Energy), and Royal Dutch Shell are planning four separate CBM-to-LNG projects in Queensland (Dow Jones Newswires, 2010).

For details on all ongoing CBM operations and the vested companies, visit the Australian Mines Atlas at http://www.australianminesatlas.gov.au/aimr/commodity/coal_bed_methane_09.jsp.

2.3 Opportunities and Challenges to Greater CMM Recovery and Use

Australia is a signatory to the UNFCCC and ratified the Kyoto Protocol in 2007 (see Table 2-5). Australia is committed to meeting its Kyoto target to reduce GHG emissions by 5 percent below 2000 levels by 2020 as well as a very ambitious internal target of 80 percent reduction of 2000 levels by 2050 (Calder, 2011).



Source: Australia Gas Resource Assessment (2012)

Agreement	Signature	Ratification
UNFCCC	June 4, 1992	December 30, 1992
Kyoto Protocol	April 29, 1998	December 3, 2007

	Table 2-5.	Australia's	Climate	Change	Mitigation	Commitment
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Source: UNFCCC (2014b)

Having ratified the Kyoto Protocol, Australia is now able to take advantage of the revenues generated by its carbon emission reductions. Other opportunities for project financing include the Greenhouse Gas Abatement Program (GGAP), providing up to \$43.47 million to support the development of power stations using CMM. GGAP aims to reduce Australia's net GHG emissions by limiting emissions to 108 percent of 1990 levels between 2008 and 2012. The country is on track to meet this target. The Australian government is funding four CMM projects (for seven individual power stations) in Queensland and NSW under the GGAP (IEA, 2009).

Australia's Carbon Pricing Mechanism (CPM) came into effect on 1 July 2012. Regulated entities were required to pay a fixed price for their emissions until 1 July 2015, when the carbon price will change to a market-determined floating price. The carbon pricing mechanism covered a range of large business and industrial facilities. The carbon price was fixed for the first three years of the CPM. In 2013-14, it was AUS\$24.15 a tonne.

In April 2014, the Liberal Government, elected in 2013, released a white paper offering an alternative to the CPM, and in July 2014, Australia's Senate repealed the CPM.

The white paper proposes to replace the CPM with an Emissions Reduction Fund of AUS\$2.55 billion, part of the Government's Direction Action Plan. Under the proposed incentive-based plan, emission reduction projects would be voluntary and the project sponsors would offer emission reductions to be generated by the project in an auction. Actual emission reductions would be purchased by the Government as they are generated using the Emissions Reduction Fund (ERF). The proposed scheme is similar to approaches being considered in other markets, collectively referred to as Results Based Financing.³ However, international offsets will not be accepted into the ERF.

Technical working groups have been established to develop methodologies for certain source categories including CMM. Sources with straightforward methods that can be developed quickly are being prioritized so that those methodologies are being developed first. CMM, in particular, is noted in the White Paper as an example because emissions are already covered under the National Greenhouse and Energy Reporting Scheme. The CMM methodology will reportedly cover the capture and flaring and/or electricity generation at underground and open cut mines and, in time, VAM oxidation at active underground mines. It will use existing factors used under the National Greenhouse and Energy Reporting (NGER) Scheme to directly measure the amount of methane captured and destroyed (Australia Ministry of Environment, 2014).

On 31 October 2014, the Australian Senate passed the Carbon Farming Initiative Amendment Bill 2014. The Bill will take effect once passed by the House as amended. This will establish the

³ See World Bank:

http://siteresources.worldbank.org/EXTCARBONFINANCE/Resources/Methane Finance Study Group Report.pdf



Emissions Reduction Fund. The Clean Energy Regulator will begin administering the scheme once legislative amendments start and the necessary legislative rules are made (Department of Environment, 2014).

Australia has included coal seam methane in its Renewable Energy Target definition for a transitional period to greater renewable production (Renewable Energy, 2010). Aside from the federal level support for CMM/CBM development, the governments of NSW and Queensland provide further incentives for their development. Queensland is promoting a transition to gas supplies via its Smart Energy Policy. Starting in 2010, 15 percent of all electricity sold in Queensland has to be from gas-fired generation, which may be increased to 18 percent by 2020 (Smart Energy, 2010). NSW has had a Greenhouse Gas Reduction Scheme since 2003 that encourages a switch from coal-based energy production to natural gas-based production, including CBM/CMM (GHG Reduction, 2010).

2.3.1 MARKET AND INFRASTRUCTURE FACTORS

Although Australia's CMM development has been primarily driven by mine safety concerns, the industry has received a boost from the country's GHG emissions reduction obligations and accompanying incentives from the national government (see GGAP discussion in section 2.1). State-based schemes have also provided additional incentives to encourage a shift in energy use towards natural gas, including CBM and CMM.

Electricity generation has provided the main market for drained CMM and based on expected growth in the industry, there is potential to double generating capacity over the next decade (GMI, 2014a). Growth in the coal mining industry is robust with six new coal mine projects, valued at more than \$1.5 billion, completed in 2008-2009, and a further twenty-one projects scheduled for completion in the near to medium term (ACA, 2009).

While Queensland produces more than 90 percent of CBM volumes, NSW coal basins hold greater potential for CMM development with greater coal production from underground mines in NSW than in Queensland (51.6 Mt versus 30.8 Mt, respectively) (NSWMC, 2009; GSQ, 2010) and generally gassier mines. With natural gas infrastructure in place and serving the Sydney-Newcastle corridor, local major energy markets are conveniently accessible.

In contrast with eastern NSW, gas transport infrastructure is more limited in Queensland, and CBM projects have historically been sited near existing gas pipelines, such as the 750 km Wallumbilla-Ballera pipeline which connects the gas fields of the Cooper Basin to eastern Queensland. But major pipeline projects are in development, driven by planned CBM to LNG projects. The BG Group is planning a 380 km underground pipeline from the Surat Basin to the port of Gladstone to deliver CBM to its proposed LNG plant. Additional pipeline capacity will be built to link BG's CBM resources to the new transmission pipeline. In 2009, BG Group signed an LNG Project Development Agreement with China National Offshore Oil Corporation (CNOOC) who is the intended customer for the produced LNG (BG Group, 2010). Santos Ltd reports that it plans to upgrade field infrastructure at the Fairview CBM field and also build a pipeline to Gladstone as part of its proposed CBM to LNG project (OGJ, 2010).

Major pipeline operators such as Epic Energy and the APA Group have been active in expanding the capacity of existing pipelines in Queensland and NSW, adding compression facilities, building links



between the major pipelines and adding new inlet stations to receive CBM from new production areas (AGL, 2009; APA, 2010).

Australia has been a world leader in work on the development and trial of technologies to capture and use CMM, VAM, and CBM. Commonwealth Scientific and Industrial Research Organization (CSIRO), Energy Development Limited, and BHP Billiton, are some of the Australian organizations who have conducted research, development, and demonstration work related to the recovery and utilization of CMM and VAM.

BHP Billiton's WestVAMP project (see section 2.2.1) was the first commercial demonstration using a thermal flow-reversal oxidizer for VAM-fueled power generation, while CSIRO has funded the development of new lean-fuel catalytic gas turbines designed to capture 1 to 2 percent of methane from ventilation air (VAMCAT). The first trial of the technology, sponsored by AGO, took place at the Huainan mine in China. Other VAM mitigation technologies being researched include catalytic flow reverse reactors; catalytic monolith combustors; and recuperative gas turbines.

CSIRO is also investigating enhanced CBM techniques to increase methane drainage from coal seams before opencast mining takes place. Other research topics include gas drainage systems improvement and cogeneration of electricity using CMM in coal fired power plants (M2M – Australia, 2010; M2M – Australia, 2005).

Other important projects in which the Australian Government has invested include (GMI, 2014b):

- The University of Newcastle VAM Abatement Safety Project demonstrating large-scale VAM capture duct complete with safety control measures and supporting design and testing information and understanding the underlying scientific and engineering principals behind methane ignition, deflagration, and detonation. Australian Government funding is AUS \$12.5 million and total project value is AUS \$27 million.
- The University of Newcastle Chemical Looping VAM Abatement Project investigating mitigation of VAM flows at concentrations ranging from 0.005 percent to 2.0 percent using a 1-m³/s VAMCO prototype and then a 10 m³/s pilot scale demonstration unit. Australian Government funding is AUS \$2.7 million and total project value is AUS \$8.5 million.
- Glencore Coal Australia Methane Capture and Abatement Optimization to increase the longwall gas capture efficiency from 60 percent to 80 percent. Site characterization, monitoring and measurement, a fundamental modeling study and development are mostly completed.

2.3.2 **REGULATORY INFORMATION**

The legal framework governing resource ownership and licensing in Australia is complex because there is currently no national legislative framework in place for CMM. Each state has its own legislation and licensing arrangements.

In Queensland, a Mining Lease for coal does not provide rights to the contained coal seam gas. CMM production comes under the *Petroleum and Gas (Production and Safety) Act of 2004* and requires a Production License which can co-exist with a Mining Lease covering the same area. The Queensland government had released a new regimen in November 2002 to address issues that arise where CBM and coal exploration and production activities may occur under different tenures granted over the same area. To implement the regimen, a new *Petroleum and Gas (Production and Safety) Act* was



passed in 2004 to replace the *Petroleum Act of 1923*. Recent amendments to legislation in Queensland have established a clear distinction between resources administered under the *Mineral Resources Act of 1989* and those coming under the *Petroleum and Gas (Production and Safety) Act of 2004.*

In NSW, a Mining Lease or Exploration License is required before mining operations commence. If the holder of the lease wants to extract coal seam gas, an application must be made for the inclusion of petroleum in the Mining Lease. Although CMM extraction and utilization currently falls under a coal extraction or Mining Lease, more specific regulation is being drafted. The *Mining Act of 1992* is the principal legislation governing mineral exploration in NSW. Under the *Mineral Resources Act 1989 (NSW)*, where CMM is produced as a by-product of coal mining, there is no provision for payment of royalties on VAM, or on pre- or post-drainage methane that is flared. Waste methane flaring in NSW has been standard, but further legislative changes to the *Mineral Resources Act* now require that pre- and post-drainage methane is used or flared rather than simply being vented. CBM is however considered a petroleum product in NSW and hence, falls under the *Petroleum (Onshore) Act of 1991*.

In Queensland, where an oil and gas exploration tenement co-exists with a coal mining lease, and production testing within that exploration tenement yields in excess of 3 million m³ of gas, the tenement holder is liable for royalty payments. However, in order to facilitate the development of deep coal seams in and around Sydney, the NSW state government has not been imposing royalties on the capture and utilization of waste gases from coal mining and is providing a 5-year exemption for stand-alone coal seam gas operations.

In Victoria, CBM resources are administered under the legislation for mineral resources development.

2.4 Profiles of Individual Mines

Some of Australia's most productive underground coal mines are listed in Table 2-6.

Mine	Location	Operator	Annual Coal Production (million tonnes)
Broadmeadow	Bowen Basin, Queensland	BMA (BHP Billiton Mitsubishi Alliance)	4
Moranbah North	Bowen Basin, Queensland	Anglo Coal	4.5
German Creek mines	Bowen Basin, Queensland	Anglo Coal	6
Kestrel	Bowen Basin, Queensland	Rio Tinton Coal Australia	4
North Goonyella	Bowen Basin, Queensland	Peabody Energy	2-3
Oaky Creek	Bowen Basin, Queensland	Xstrata	11 (rom)
Beltana	Hunter Valley, NSW	Xstrata	7.6
Clarence	Western Coalfield, NSW	Centennial Coal	2.5
Springvale	Western Coalfield, NSW	Centennial Coal	7

Table 2-6. Major Australian Underground Coal Mines



2.5 References

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